

**ALL 2015 YZF-R1 and YZF-R1M Models
FACTORY MODIFICATION CAMPAIGN – Transmission Gears
Yamaha Technical Bulletin M2015-013R**

Yamaha Motor Corporation, U.S.A. posts this notice as a service to Yamaha customers and potential Yamaha customers. Yamaha Motor Corporation, U.S.A. has decided that a defect which relates to motor vehicle safety exists in all 2015 YZF-R1 and YZF-R1M motorcycles.

Affected Models	PID Range
All 2015 YZF-R1F	RN39E-000001~001836
All 2015 YZF-R1FC	RN39Y-000009~000801
All 2015 YZFR1MF	RN40E-000002~000343
All 2015 YZFR1MFC	RN40Y-000003~000135

The reason for this recall:

In affected motorcycles, both second gear wheel and pinion gears in the transmission may break as a result of extremely high stress and/or improper shifting. This is due to inadequate component strength and stress concentration at the gear teeth bottom land. In addition, the third and fourth wheel gears may be deformed or break as a result of excessive stress caused by hard usage. This is due to inadequate component strength. If gears fail, the transmission could lock up, causing loss of control that could result in a crash with injury or death.

What Yamaha and your dealer will do:

To correct this defect, your authorized Yamaha dealer will replace the transmission assembly with one that includes gears of a different design. The procedure takes almost 16 hours to do but be aware that your Yamaha dealer may need to keep your motorcycle longer depending upon their current service schedule. **There will be no charge to you for this procedure.**

What you should do now:

Please call your Yamaha dealer to make a service appointment to have this procedure performed. At that same time, you can find out how long they expect to keep your motorcycle for this service. If possible, take a copy of this notice with you when you take in your motorcycle. You should not ride your 2015 YZF-R1 or YZF-R1M motorcycle until this modification is performed. If you are unable to return to the Yamaha dealer who sold you the motorcycle, this service will be performed by any authorized Yamaha Motorcycle dealer. For the name of a dealer near you, call 1-800-88-YAMAHA or visit the "Find a Dealer" section of this website.